

FP-C642

Description

Coater-ready pressure sensitive acrylic adhesive.

Suggested Uses

• Water soluble paper labels

Characteristics

- High peel and moderate shear performance
- Protect coated substrates from exposure to moisture and humidity.
- Adhesion properties will change over time.
- Product not suitable for acid-free paper stock.

Typical Physical Properties

Property	Value
Percent Solids	47.0 to 50.0
Polymer Type	Acrylic
Brookfield Viscosity @ 25°C RVT #3 @ 20rpm	2,500 to 5,000 cps.
рН	6.5 to 8.5
Tg (°C)	-30
Stabilization System	Anionic
Appearance (wet)	Milky White
Density	8.4 lbs./gallon
Odor	Slight Acrylic
Film Appearance (dry)	Clear

Typical Performance Properties

Property	Value
Peel Adhesion 180° /SS (stainless steel/wood free paper)	700 grams/inch
Loop Tack	250 grams
Static Shear (1" x 1" x 1 kg @ 40°C)	< 100 mins





FP-C642

Description

STI Polymer is the partner of choice for custom formulations and manufacturing of adhesives, paints and coatings. STI Polymer has built a reputation of proven performance, from providing manufacturers of paints and adhesives with the basic functional components of their formulations to producing private labeling of high-quality products for leading global corporations. STI's robust technical foundation and agility to meet the emerging needs, combined with an emphasis on long-term partnerships, drives its customer' successes.

STI Polymer

You drive. We navigate.

General Properties

Recommended Storage:

Protect from freezing. Recommended storage temperature is 60°F to 80°F (15°C to 25°C). Keep in tightly covered container.

Shelf Life:

Six months from date of manufacture.

Packaging:

One-way drums and totes or bulk shipments available.

DOT Label Required:

This product is not classified as a hazardous product under DOT or OSHA regulations. It does not contain any hazardous components at levels which have implications for labeling under these regulations.

Clean-up:

Soapy water (wet), Solvent (dry)

Material Safety Data Sheet:

Consult all information contained in the material Safety Data sheet for this product.

Because we cannot anticipate nor control the many different conditions under which this information and our products may be used, we do not guarantee the applicability or the accuracy of this information or the suitability of our products in any given situation. Users of our product should make their own tests to determine the suitability of each such product for their particular purposes. The products discussed are sold without warranty, either express or implied, and the buyer assumes all responsibility for loss or damage arising from the handling or use of our products, whether done in accordance with directions or not. Also, statements concerning the possible use of our products are not intended as recommendations to use our products in the infringement of any patent.



5618 Clyde Rhyne Drive Sanford, NC 27330 Phone: 800-874-5878 Fax: 919-777-6695 stipolymer.com

2 of 2 ©STI Polymer REV 1 September 15, 2023