

## **Adhesive Compounding**

| Product                      | Polymer                   | Description  | Solids<br>(%) | Viscosity<br>(cps) | рН            | Tg<br>(°C) | Suggested Uses   |
|------------------------------|---------------------------|--|---------------|--------------------|---------------|------------|--|
| Saitack <sup>®</sup><br>3550 | Vinyl                     | High Tack PSA                                      | 51 to 54      | 1,600 to<br>2,000  | 4.0 to<br>7.0 | -40        | Aggressive dry-tack<br>and green strength.<br>Can be added to EVA<br>& homopolymers to<br>increase tack. |
| Saitack®<br>970              | Acrylic                   | Base: High<br>Solid PS<br>adhesives                | 69 to 71      | <1,000             | 5.0 to<br>6.0 | -43        | Superior balance of tack and shear.<br>Exceptional water resistance.                                     |
| Saitack <sup>®</sup><br>934  | Acrylic                   | Base: High<br>solid PS<br>adhesives                | 68 to 70      | 4,000 to<br>7,000  | 3.5 to<br>4.5 | -53        | Balanced tack and shear. Good plasticizer migration resistance.  |
| Saitack <sup>®</sup><br>935  | Acrylic                   | Base: High<br>solid PS<br>adhesives                | 68 to 70      | <7,000             | 4.0 to<br>5.0 | -53        | Superior balance of tack and shear.<br>Exceptional water resistance.                                     |
| Saitack®<br>269              | Acrylic                   | High solids;<br>high tack                          | 68 to 70      | 2,000 to<br>6,000  | 4.5 to<br>5.5 | -46        | Superior tack,<br>adhesion and<br>plasticizer migration<br>resistance                                    |
| Saitack®<br>400              | Acrylic/<br>Acrylonitrile | Base:<br>Construction<br>Adhesives and<br>Sealants | 60 to 62      | 800 to<br>3,000    | 4.5 to<br>5.5 | -46        | Superior plasticizer<br>migration resistance.<br>High cohesive<br>strength.                              |
| Saitack <sup>®</sup><br>307  | Acrylic/<br>Acrylonitrile | Base:<br>Construction<br>Adhesives and<br>Sealants | 64 to 66      | 200 to<br>1,500    | 4.0 to<br>5.0 | -50        | Excellent cohesive<br>strength and alkali<br>resistance. Excellent<br>filler and acceptance.             |

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| Saitack®<br>426             | Acrylic/<br>Acrylonitrile | Acrylic<br>Emulsion                                      | 59 to 61      | 2,000 to<br>4,000  | 7.5 to<br>8.5 | -48        | Fast drying, superior<br>tack, adhesion and<br>plasticizer resistance,<br>superior water<br>resistance. |
| Saitack <sup>®</sup><br>926 | Acrylic                   | Base: PS<br>adhesives                                    | 59 to 61      | 2,000 to<br>3,000  | 7.0 to<br>9.0 | -49        | Superior shear<br>performance. High UV<br>and plasticizer<br>migration resistance.                      |
| Saitack <sup>®</sup><br>678 | Acrylic                   | Pressure<br>Sensitive with<br>superb water<br>resistance | 49 to 51      | 1,000 to<br>2,000  | 6.5 to<br>9.0 | -54        | Excellent clarity. Non-<br>blush. Adhesion to a<br>wide variety of<br>substrates.                       |

## Description

STI Polymer is the partner of choice for your custom formulations of adhesives, paints and coatings. STI Polymer has built a reputation of proven performance, from providing manufacturers of paints and adhesives with the basic functional components of their formulations to producing private labeling of highquality products for leading global corporations. STI's robust technical foundation and agility to meet the emerging needs, combined with an emphasis on long-term partnerships, drives its customers' successes.

## **STI Polymer**

You drive. We navigate.

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